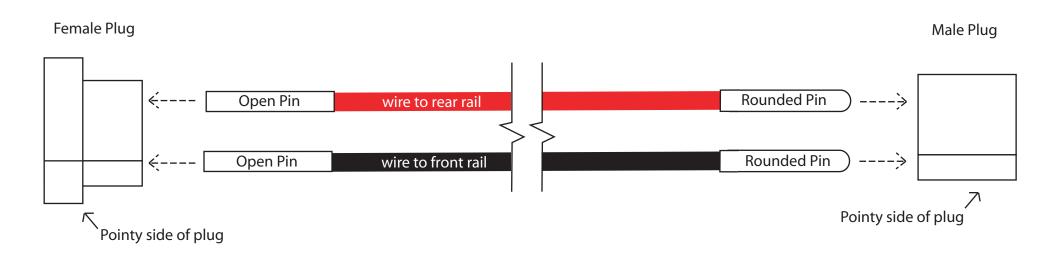
New Module Plug Wiring Diagram Facing Module From Front Left End Right End



- Plugs are Radio Shack Part No. 274 222 MSRP \$1.99 per set (1 male and 1 female plug)
- One pair of plugs will be needed for each set of bus wires (Main 1, Main 2, and Main 3) for a total of three pairs.
- Instructions:
 - After removing parts from package, cut metal pins apart.
 - Strip approximately 1/2 inch of insulation from end of wire.
 - Crimp wire on rear portion of metal pins according to diagram above, then solder wire to pin. For opened-ended pins, be sure not to place wire too far into pin so that it will not allow the mating rounded pin to fit properly.
 - Insert pins/wire into plugs. For the most part pins will stay securely in the plug on their own.
- After instillation, plugs should be color coded as follows: Main 1 (front) = Red, Main 2 (middle) = White, Main 3/Sidings = Blue. (Note: It is important that white tape is put on the Main 2 plug so that if the tape falls off another plug we don't assume it is a main 2 plug.)